

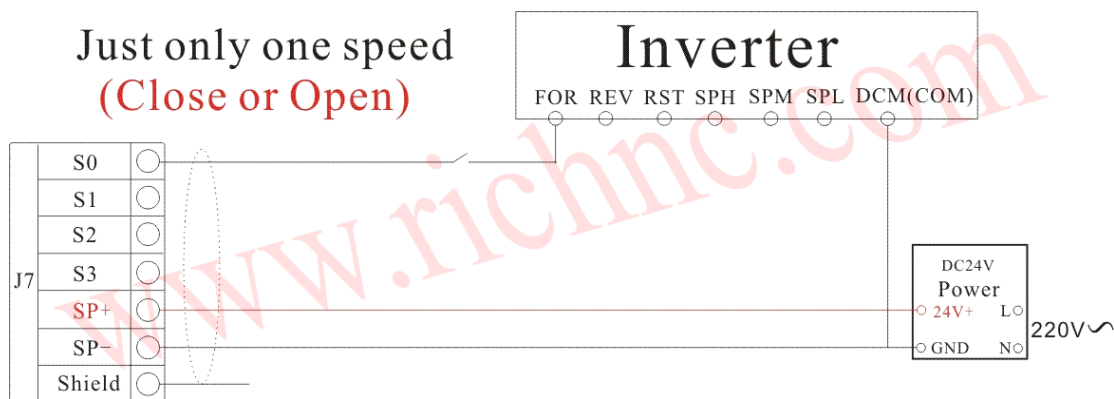


RZNC-05 Series

CNC Handle Controller

Spindle Setup(OFF/ON)

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**Note:**

The connection line's diameter should be above 0.3 mm². The shielding line should be connect one end and cut down the other end.(Normal please must not Connection the shielding).

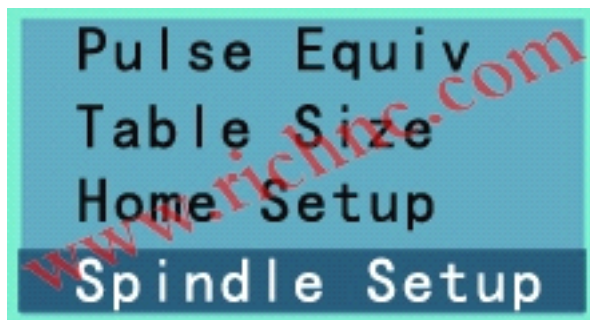
[Click here got more clearly and complete diagram](http://www.richnc.com)

1. Select the “machine setup” in “menu” and press the “ok” key(as view 1)



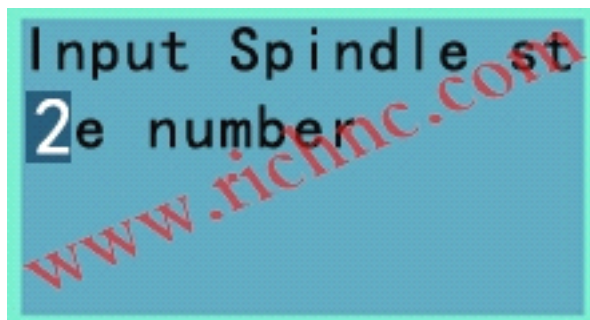
View 1

2. Select the “Spindle setup” press the “ok” key(as view 2)



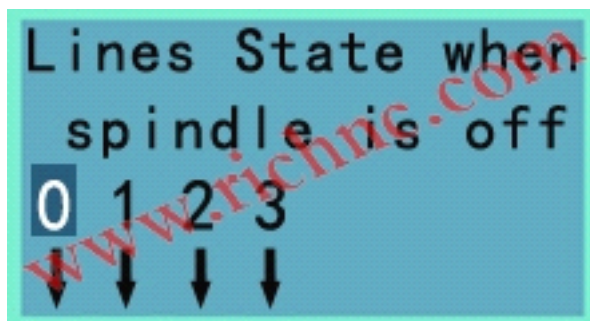
View 2

3. The DSP will show you this(as view 3)



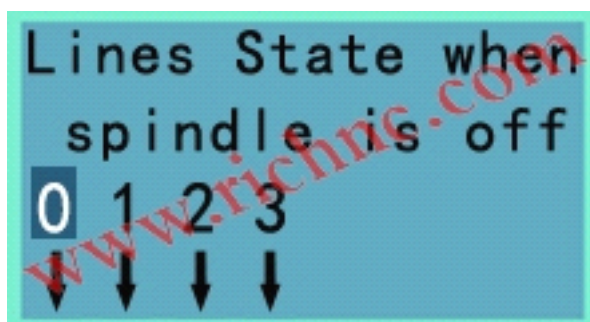
View 3

4. press “ok” key to save and next(as view 4)



View 4

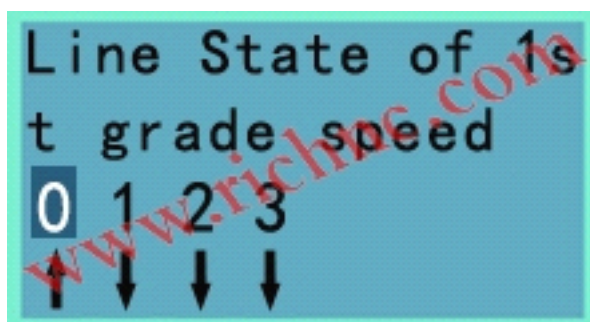
5. Setup the state when the spindle is off, press the “ok” to save and next(as view 5)



View 5

6. Setup the state of 1 st speed, press the “ok” to save and next((as view 6)

For example: press the y-/y+ changes arrow form “down” to “up”



View 6

7. press the “ok” to save and cancel

Remark:

please make sure cancel the “menu” after spindle setup to save your done.