

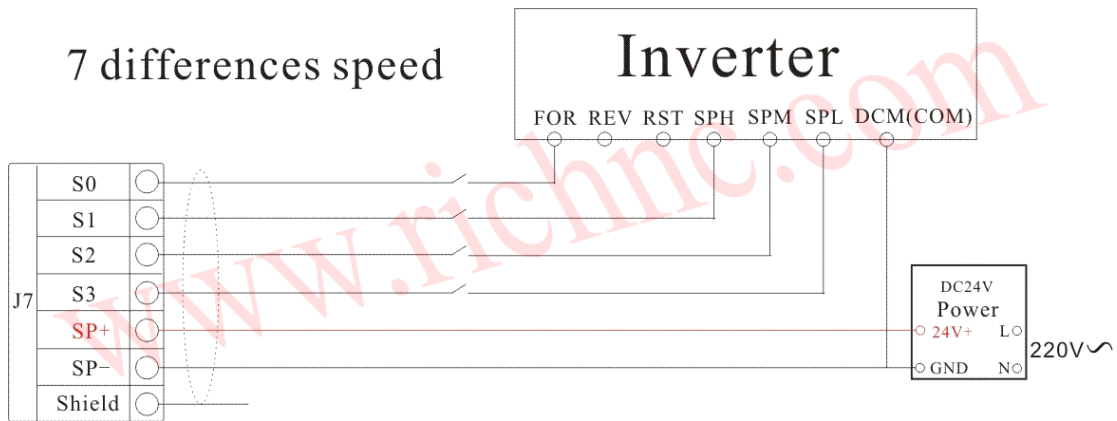


RZNC-05 Series

CNC Handle Controller

Spindle Setup(7 Speeds)

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Note:

The connection line's diameter should be above 0.3 mm². The shielding line should be connect one end and cut down the other end.(Normal please must not Connection the shielding).

[Click here got more clearly and complete diagram](http://www.richnc.com)

1.Select the “machine setup” in “menu” and press the “ok” key(as view 1)



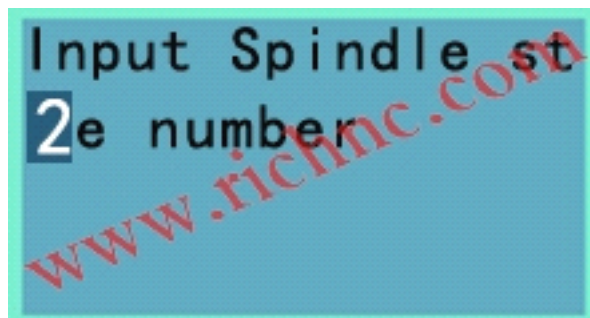
View 1

2. Select the “Spindle setup” press the “ok” key(as view 2)



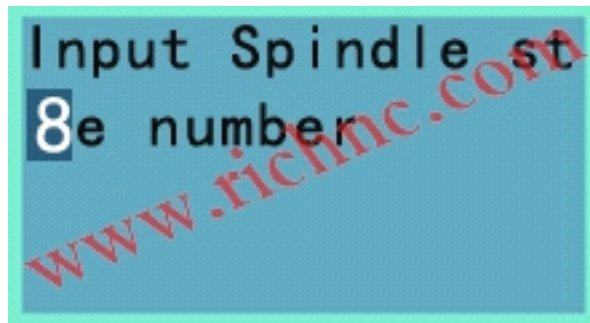
View 2

3.The DSP will show you this(as view 3)



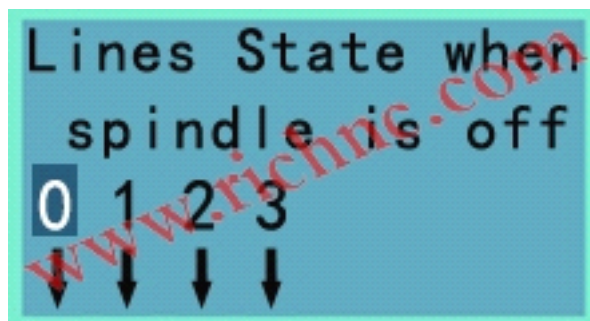
View 3

4. Press the "8" to change the number of states, after then press "ok" key to save and next(as view 4)



View 4

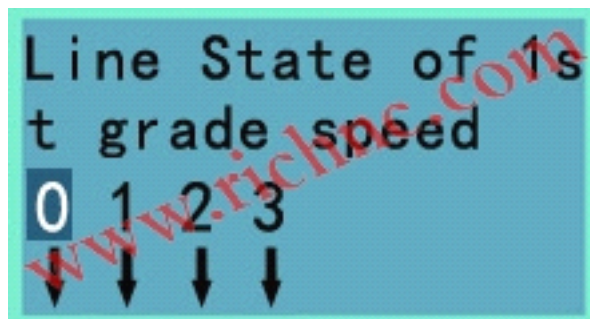
5. Setup the state when the spindle is off, press the "ok" to save and next(as view 5)



View 5

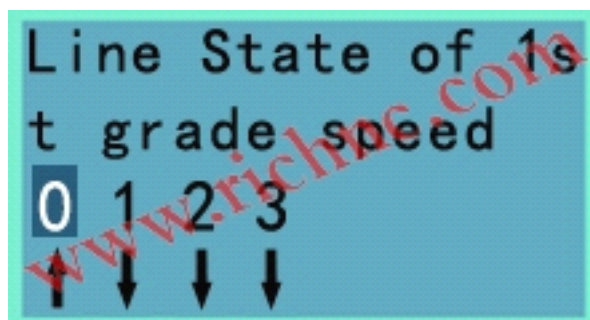
6. Setup the state of 1st speed, press the "ok" to save and next(as view group 6)

For example :



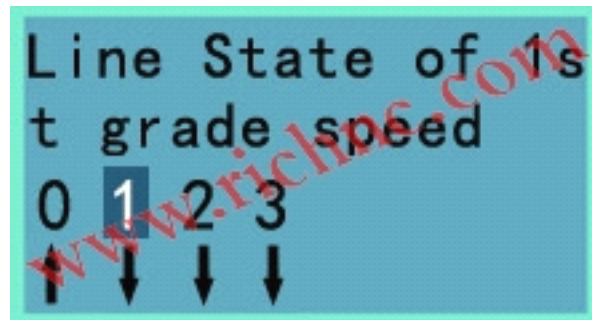
View 6-1

press the y-/y+ changes arrow form "down" to "up"



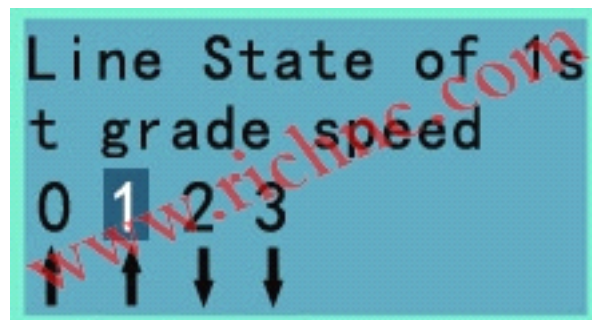
View 6-2

press the x-/x+ moves cursor form "0" to "1"



View 6-3

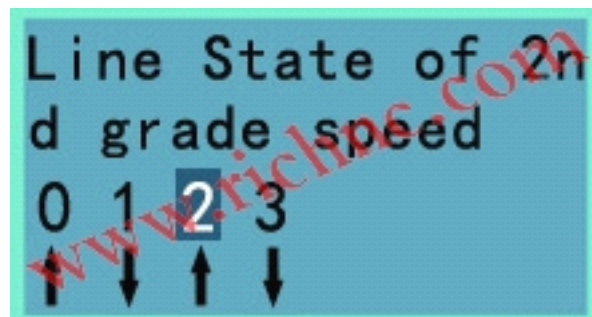
press the y-/y+ changes arrow form “down” to “up”



View 6-4

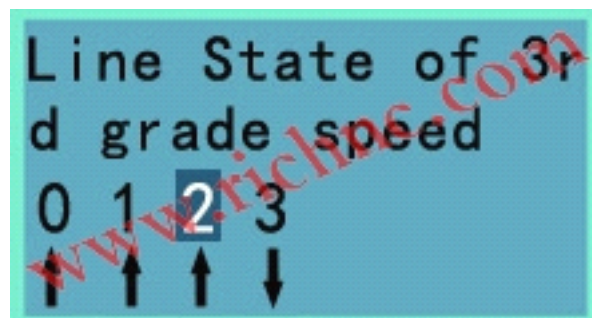
press the “ok” to save and next

7. Setup the state of 2nd speed , press the “ok” to save and next(as view 7)



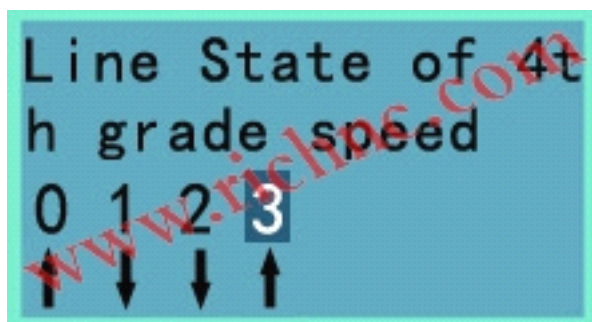
View 7

8. Setup the state of 3rd speed, press the “ok” to save and next(as view 8)



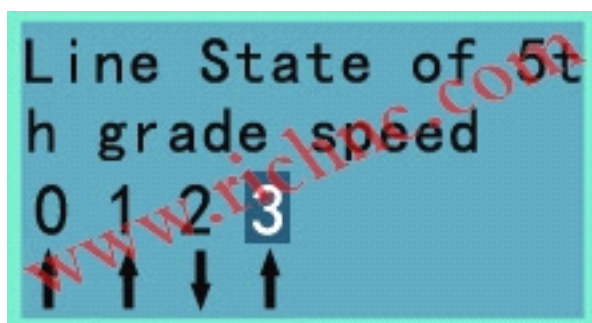
View 8

9. Setup the state of 4th speed, press the “ok” to save and next(as view 9)



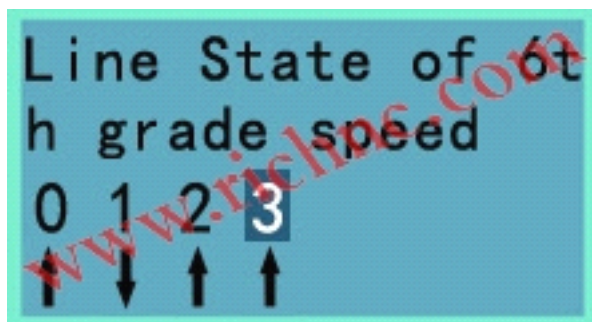
View 9

10. Setup the state of 5th speed, press the “ok” to save and next(as view 10)



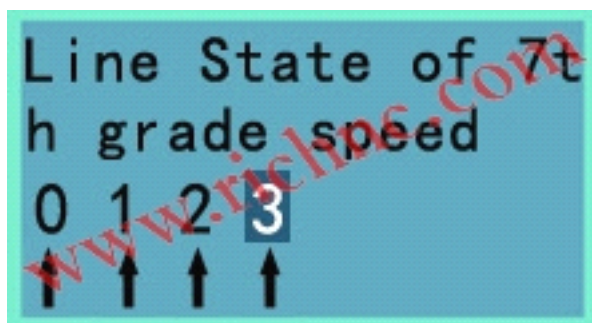
View 10

11. Setup the state of 6th speed, press the “ok” to save and next(as view 11)



View 11

12. Setup the state of 7th speed, press the “ok” to save and next(as view 12)



View 12

13. press the “ok” to save and cancel

Remark:

pls make sure cancel the “menu” after spindle setup to save your done.